

HYDRECO

a member of **DAIKIN** group

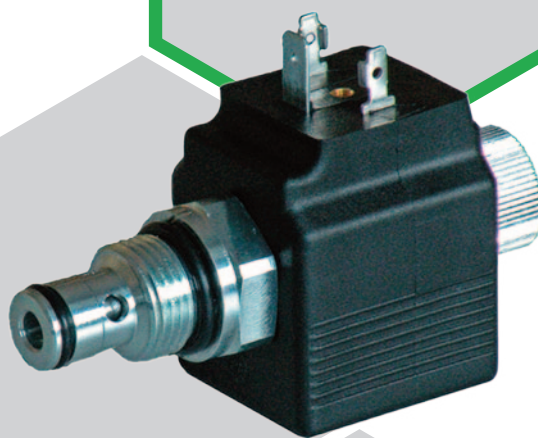
KT**

POPPET SOLENOID VALVES, CARTRIDGE

KT08 max 350 bar 40 l/min

KT10 max 350 bar 80 l/min

KT12 max 350 bar 150 l/min



TECHNICAL CATALOGUE

INTRODUCTION

The KT* are 2-port pilot operated poppet valve, actuated by solenoid.

They are available in three nominal sizes, normally closed version (NC) or normally open version (NO) in standard configuration (S), reverse flow (R) or double seal (D), with nominal flow rate up to 150 l/min.

Manual override is available.

FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C (180 °F) causes the accelerated degradation of seals as well as the fluid physical and chemical properties.

Concerning safety standpoint, temperatures above 55 °C (130 °F) are not recommended.

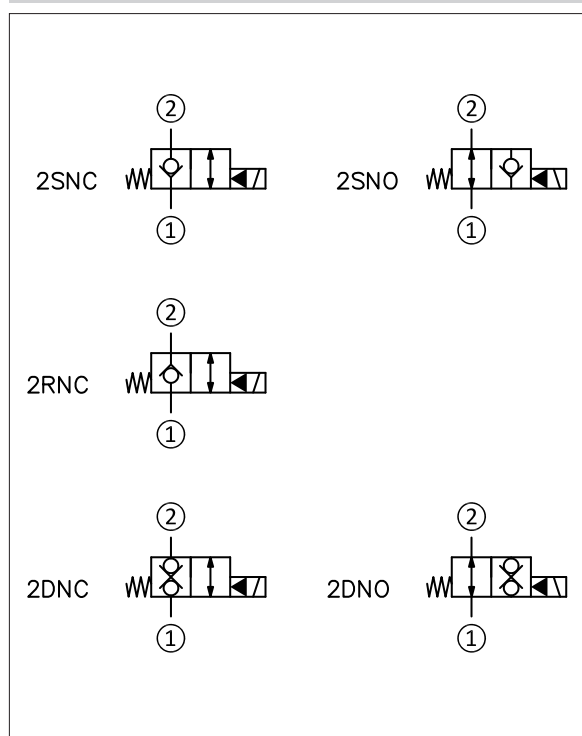
KT OPERATING PARAMETERS**

| | | | |
|---|------|---------------------------|----------|
| MAXIMUM OPERATING PRESSURE | | 350 bar | 5000 psi |
| MAX INTERNAL LEAKAGES AT 350 BAR | | 0.25 cm ³ /min | |
| FLOW CAPACITY | KT08 | 40 l/min | 10.6 gpm |
| | KT10 | 80 l/min | 21.1 gpm |
| | KT12 | 150 l/min | 39.7 gpm |
| CAVITY | KT08 | SAE08 | |
| | KT10 | SAE10 | |
| | KT12 | SAE12 | |

| | | | |
|--|---|--------|-------|
| SWITCHING TIMES 0→100 / 100→0 | KT08-2SNC KT08-2SNO KT08-2RNC KT08-2DNC KT10-2SNO | 30 ms | 60 ms |
| | KT10-2RNC | 50 ms | 70 ms |
| | KT08-2DNO KT10-2SNO | 100 ms | 50 ms |
| | KT12-2SNC | 40 ms | 90 ms |

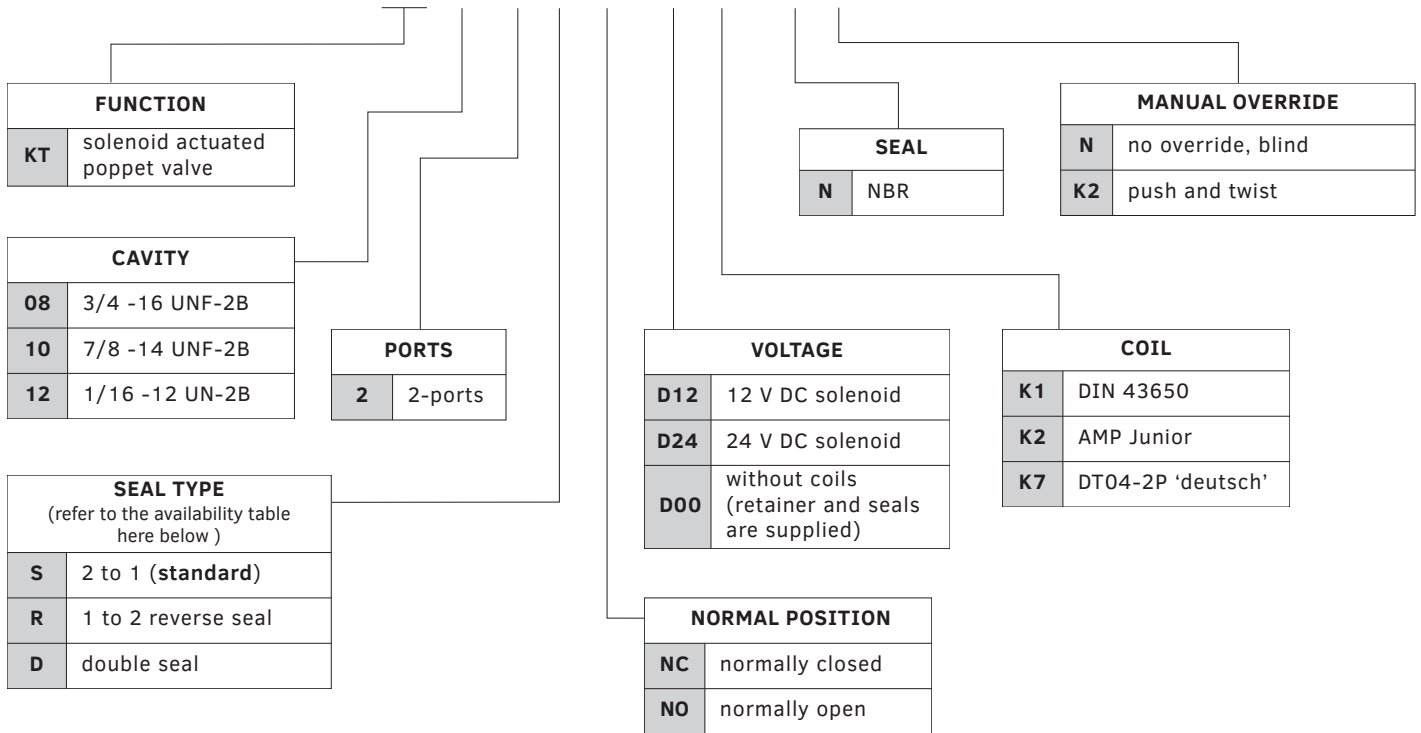
| | | | |
|----------------------------|-------------|---------------------------------|-----------------|
| TEMPERATURE RANGE | ambient | -20 to +54 °C | - 4 to +130 °F |
| | fluid | -20 to +82 °C | - 4 to +180 °F |
| FLUID VISCOSITY | range | 7.4 - 420 cSt | 50.3 - 1950 SUS |
| | recommended | 25 cSt | 120 SUS |
| FLUID CONTAMINATION | | ISO 4406:1999 class 20/18/15 | |

HYDRAULIC SYMBOLS



CARTRIDGES FOR SAE CAVITIES

KT ■ **-2** ■ ■ **-** ■ ■ **- N** ■ **-1** — design mark



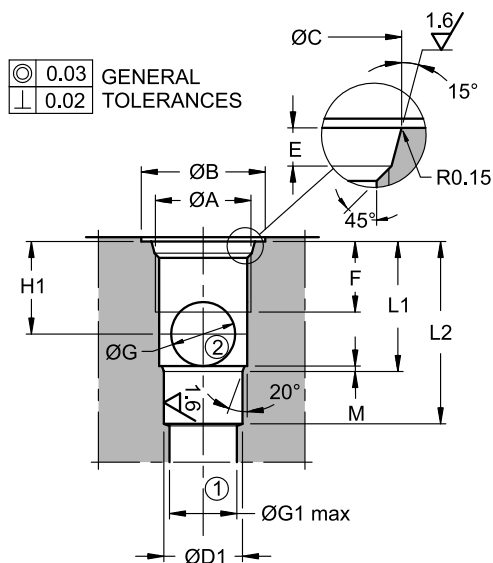
AVAILABILITY

| | SAE CAVITY | | |
|------|------------|----|----|
| | 08 | 10 | 12 |
| 2SNC | ■ | ■ | ■ |
| 2RNC | ■ | ■ | - |
| 2DNC | ■ | - | - |
| 2SNO | ■ | ■ | - |
| 2DNO | ■ | - | - |

CODE EXAMPLES:

KT08-2SNO-D00-NK2-1
 KT08-2SNO-D12K7-NK2-1

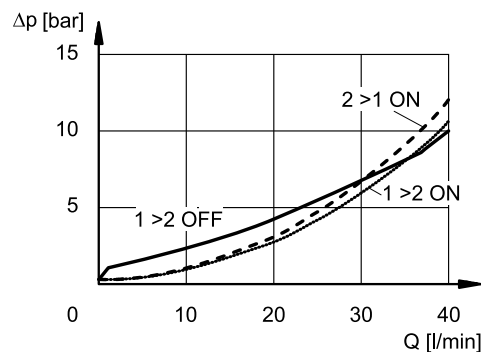
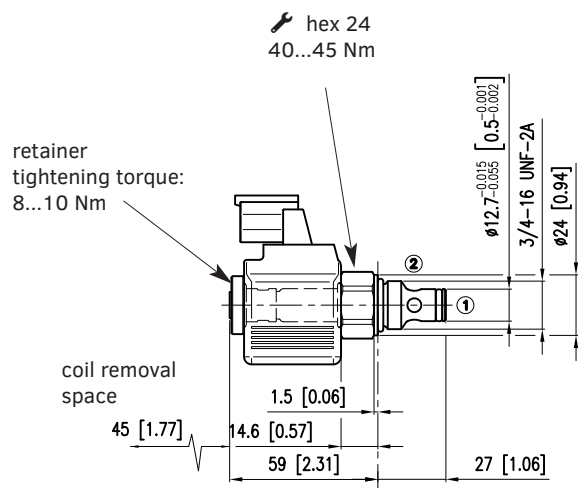
SAE CAVITIES



| | KT08 | KT10 | KT12 |
|---------|------------------------------------|-------------------------------------|-------------------------------------|
| cavity | SAE 08-2N | SAE 10-2N | SAE 12-2N |
| øA | 3/4-16 UNF-2B | 7/8-14 UNF-2B | 1-1/16 12 UN-2B |
| øB | 26 | 30 | 35 |
| øC | 20.6 ^{+0.1} ₀ | 23.9 ^{+0.1} ₀ | 29.2 ^{+0.1} ₀ |
| øD1 | 12.7 ^{+0.05} ₀ | 15.87 ^{+0.05} ₀ | 22.22 ^{+0.05} ₀ |
| E | 2.6 ^{+0.3} ₀ | 2.6 ^{+0.3} ₀ | 3.3 ^{+0.3} ₀ |
| F | 13 | 15 | 20 |
| øG | 9 | 11.75 | 18 |
| øG1 max | 12 | 15 | 19 |
| H1 | 14 | 17.5 | 25.3 |
| L1 | 20.5 ^{±0.3} | 25.5 ^{±0.3} | 36.5 ^{±0.3} |
| L2 | 29 ^{±0.3} | 34.5 ^{±0.3} | 48 ^{±0.3} |
| M | 1.5 | 1.5 | 1.6 |

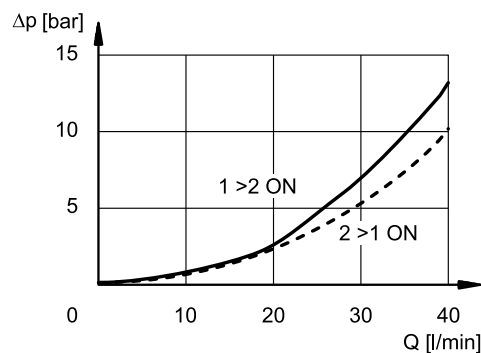
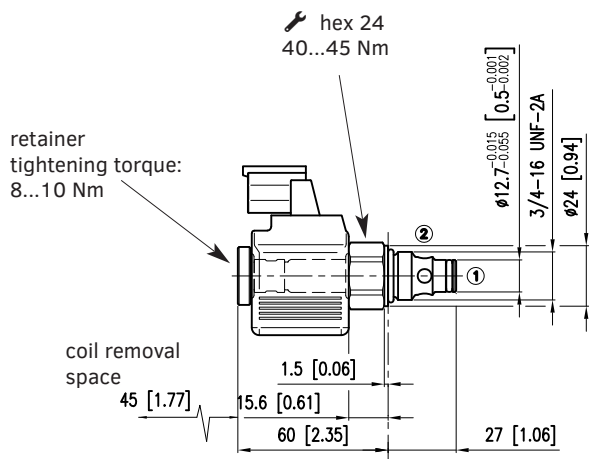
KT08-2SNC

dimensions in mm [in]



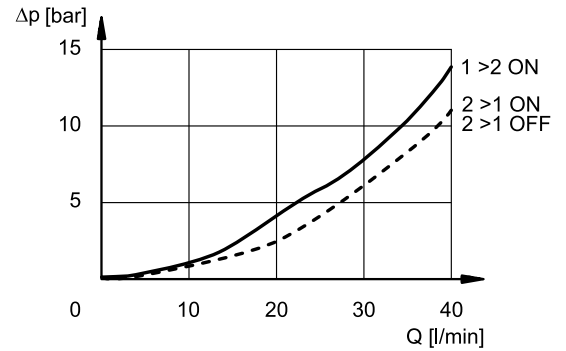
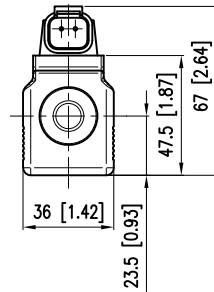
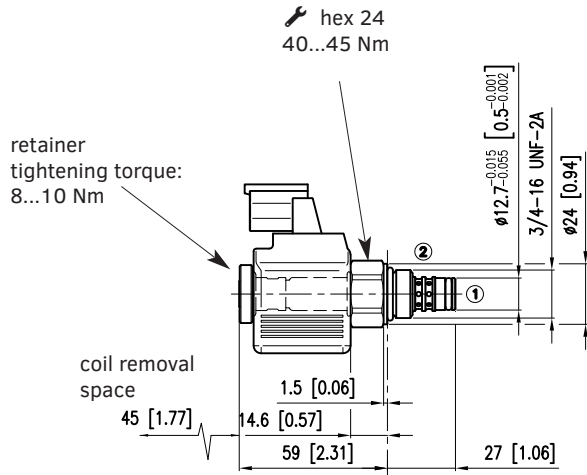
KT08-2DNC

dimensions in mm [in]



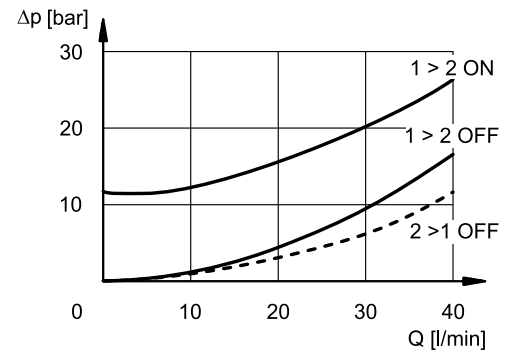
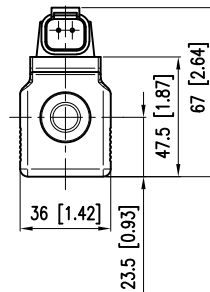
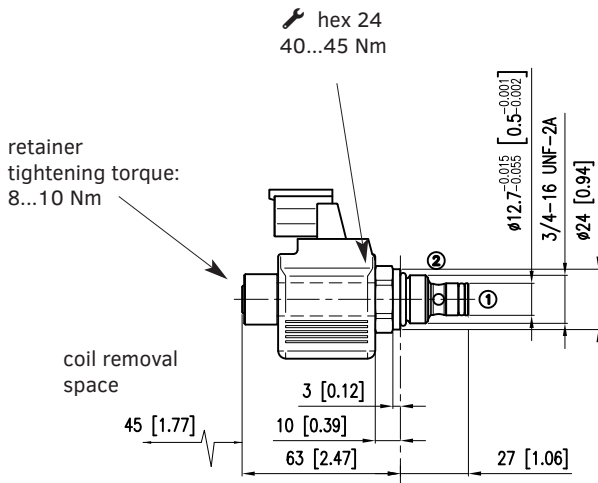
KT08-2RNC

dimensions in mm [in]



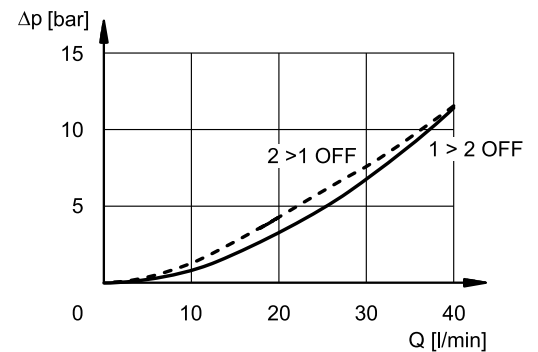
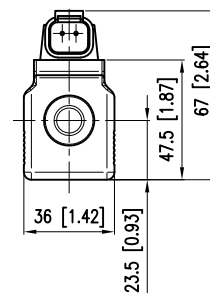
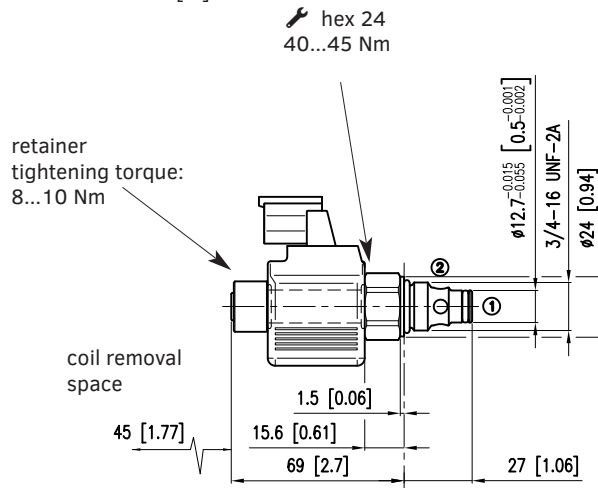
KT08-2SNO

dimensions in mm [in]



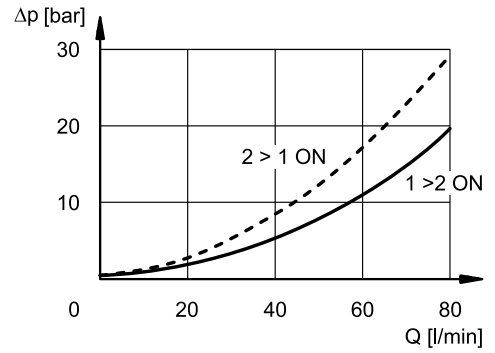
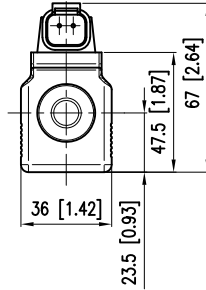
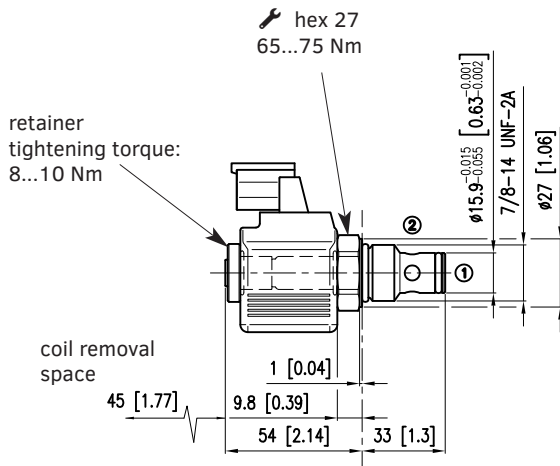
KT08-2DNO

dimensions in mm [in]



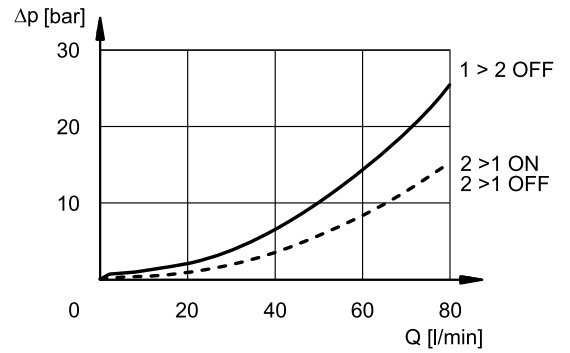
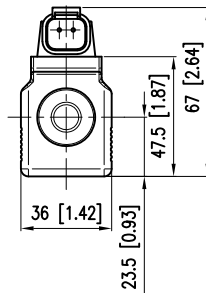
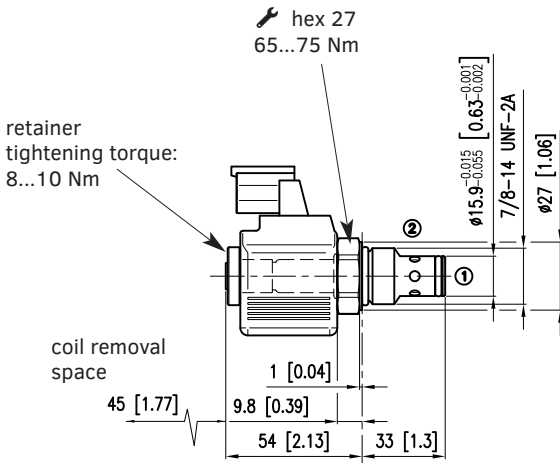
KT10-2SNC

dimensions in mm [in]



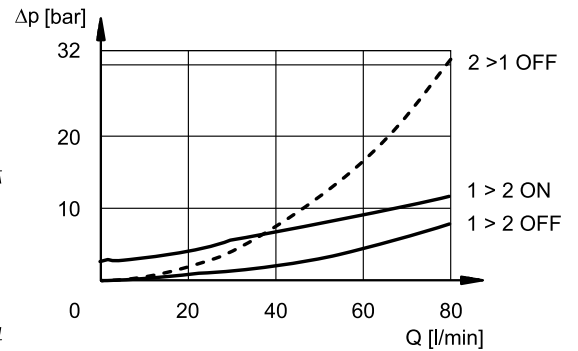
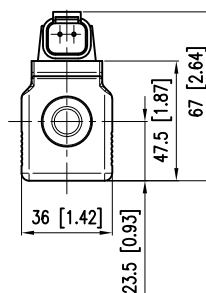
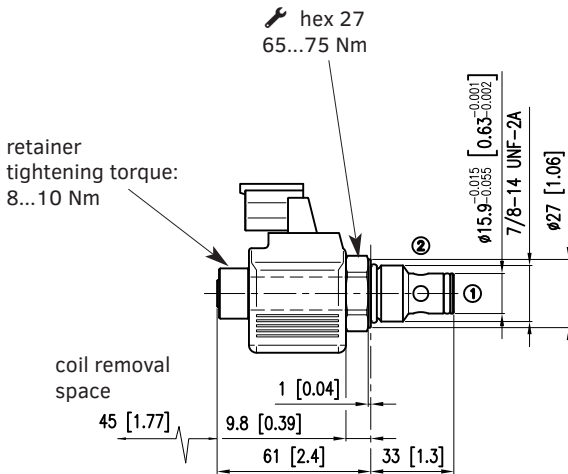
KT10-2RNC

dimensions in mm [in]



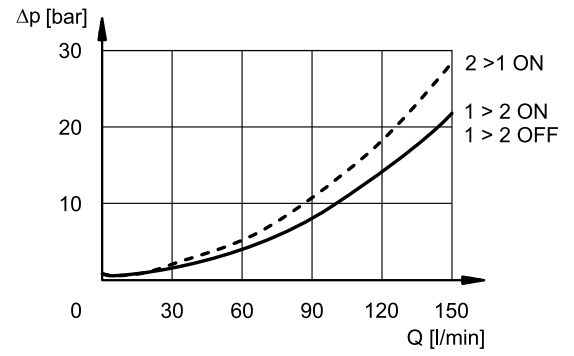
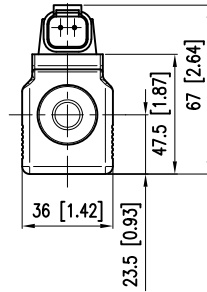
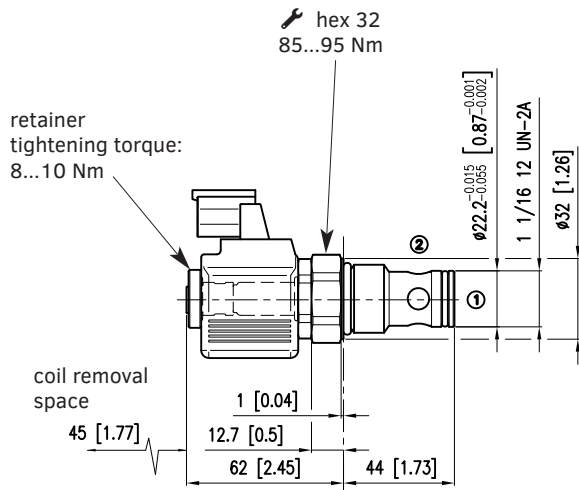
KT10-2SNO

dimensions in mm [in]



KT12-2SNC

dimensions in mm [in]



Solenoid is made up of two parts: tube and coil.

The tube is integrated in the cartridge. The coil is fastened to the tube by a retainer, and can be indexed 360°, to suit the clearance space.

Seals between coil and tube guarantee the IP protection degree.

Contact us to order coils as spare parts.

| | | |
|--|------------------|------------------|
| DUTY CYCLE | 100% | |
| MAXIMUM SWITCH ON FREQUENCY | 10,000 cycles/hr | |
| SUPPLY VOLTAGE FLUCTUATION | ±10% Vnom | |
| ELECTROMAGNETIC COMPATIBILITY (EMC) | 2014/30/EU | |
| LOW VOLTAGE | 2014/35/EU | |
| PROTECTION CLASS FOR INSULATION | copper wire | class H (200 °C) |
| | coil | class F (155 °C) |

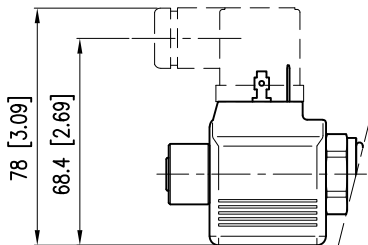
Electrical data of coils

| | Nominal voltage [V] ± 10% | Resistance at 20°C [Ω] ± 7% | Current consumpt. [A] | Power consumpt [W] |
|------------|---------------------------|-----------------------------|-----------------------|--------------------|
| D12 | 12 | 6.5 | 1.84 | 22 |
| D24 | 24 | 26.2 | 0.92 | 22 |

Declared IP degrees are intended according to EMC 2014/30/EU, only for both valve and connectors of an equivalent IP degree, installed properly. Valves with manual override are to be intended IP65 always.

Mating connectors are not included in solenoid valves delivery. Connectors for K1 coils can be ordered separately.

K1



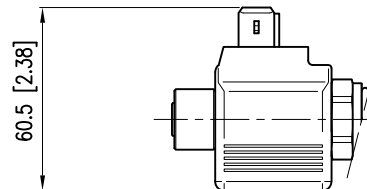
DIN 43650 (EN 175301-803)

Mating connectors type ISO 4400 / DIN 43650 (EN 175301-803).

IP degree of electrical connection: IP65

IP degree of whole valve: IP65

K2

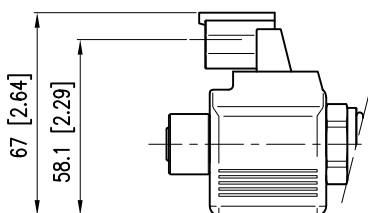


AMP Junior

IP degree of electrical connection: IP65/IP67

IP degree of whole valve: IP65

K7



DEUTSCH DT04 MALE

IP degree of electrical connection: IP65/IP67

IP degree of whole valve: IP65

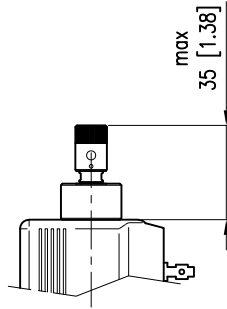
Valves can be delivered with push and twist manual override (K2 code) or without any override (N code).

The override K2 type is activated by pressing and turning the knob (clockwise for NO versions, anticlockwise for NC versions); it is disengaged by pressing and turning the knob again in the opposite direction. A small spring allows the knob to return to its initial position.

The shape is different depending on NC or NO version.

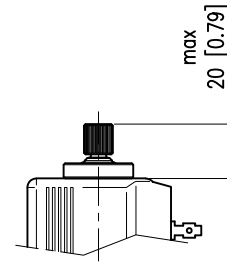
NO VERSIONS

Code K2



NC VERSIONS

Code K2



Supported by a worldwide network



CONTACT INFORMATION

EMEA

| | | | |
|----------------|---|-----------------------|-------------------------|
| GERMANY | Hydreco Hydraulics GmbH, Straelen (NRW) | ☎ +49 283494303-41 | ✉ info-de@hydreco.com |
| ITALY | Hydreco Hydraulics Italia Srl, Vignola (MO) | ☎ +39 059 7700411 | ✉ sales-it@hydreco.com |
| ITALY | Hydreco Hydraulics Italia Srl, Parma (PR) | ☎ +39 0521 1830520 | ✉ sales-it@hydreco.com |
| ITALY | Hydreco Srl, San Cesario S/P (MO) | ☎ +39 059 330091 | ✉ cylinders@hydreco.com |
| NORWAY | Hydreco Hydraulics Norway AS, Nittedal | ☎ +47 22909410 | ✉ post-no@hydreco.com |
| UK | Hydreco Hydraulics Ltd, Poole, Dorset | ☎ +44 (0) 1202 627500 | ✉ info-uk@hydreco.com |

AMERICAS

| | | | |
|--------------------|---|-------------------|---------------------|
| NORTH/LATIN | Hydreco Inc / Continental Hydraulics Inc, Shakopee (MN) | ☎ +1 952 895 6400 | ✉ sales@conthyd.com |
|--------------------|---|-------------------|---------------------|

APAC

| | | | |
|------------------|---|-------------------|----------------------------|
| AUSTRALIA | Hydreco Hydraulics Pty Ltd, Seven Hills (NSW) | ☎ +61 2 9838 6800 | ✉ sales-au@hydreco.com |
| AUSTRALIA | Hydreco Hydraulics Pty Ltd, Welshpool (WA) | ☎ +61 8 9377 2211 | ✉ reception-wa@hydreco.com |
| INDIA | Hydreco Hydraulics India Private Ltd, Bangalore | ☎ +91 80 67656300 | ✉ sales-in@hydreco.com |