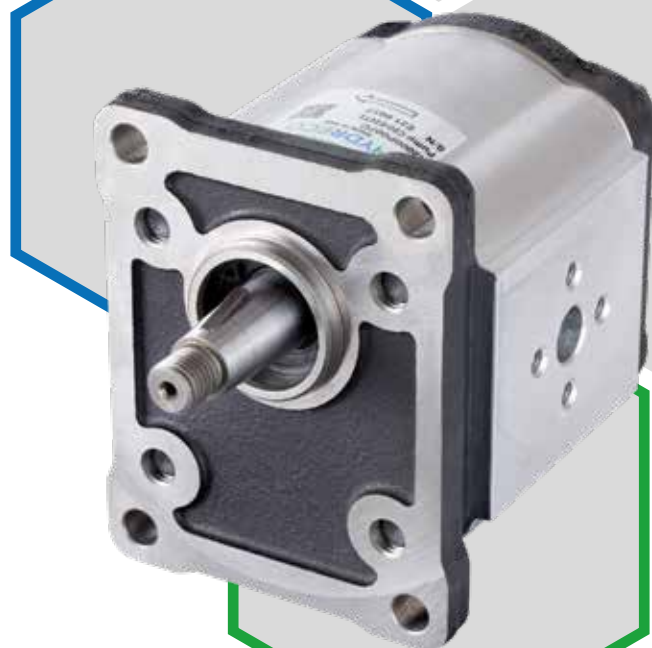


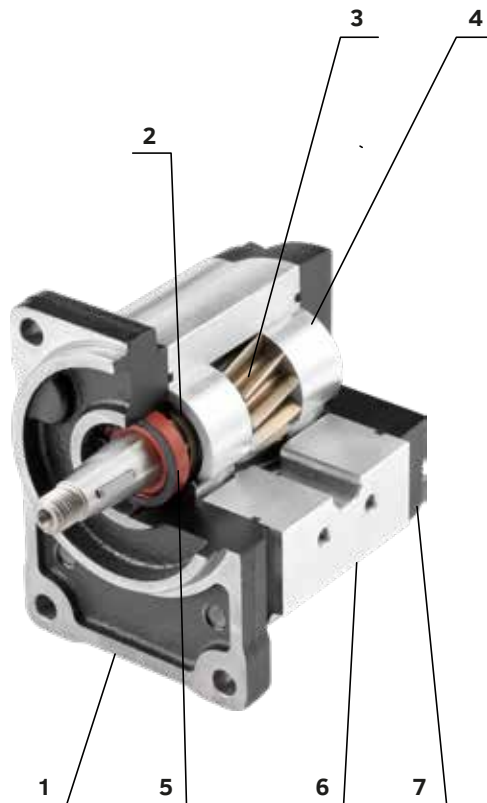
HY2-LN

EXTERNAL GEAR PUMPS
GROUP 2
LOW NOISE

From 4.5 to 31.7 cc/rev
Up to 260 bar



Hydreco is pleased to introduce a brand new range of low noise gear pumps. Based on the experience and knowledge acquired over many years of engineering and manufacturing, the HY-LN Series is provided with an aluminium alloy housing, two gear wheels with inclined teeth supported by sleeve bearings and cast iron flange and cover. The HY-LN series, available as pumps and motors, offers high efficiency, low noise level and can be applied in standard and heavy duty application, thanks to the high reliability and the accuracy of design and production. The pumps can be supplied as single, or as multiple units with a huge variety of options on flanges, shafts and ports, providing the right setup on each application. Feel free to contact your Hydreco representative to find out more and to get proper support in your selection.



- 1 - Cast Iron Flange
- 2 - Gaskets
- 3 - Gears
- 4 - Bushings
- 5 - Shaft Seal
- 6 - Aluminium Alloy Body
- 7 - Cast Iron Cover

Displacements
From 4.5 cm³/rev to 31.7 cm³/rev
From 0.27 in³/rev to 1.93 in³/rev

Pressures
Max continuous 260 bar (3770 psi)
Max intermittent 290 bar (4200 psi)
Max peak 310 bar (4500 psi)

Max Speed
4000 rpm

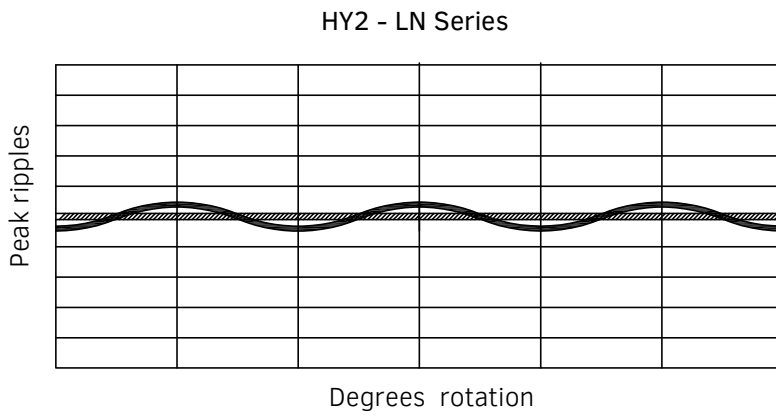
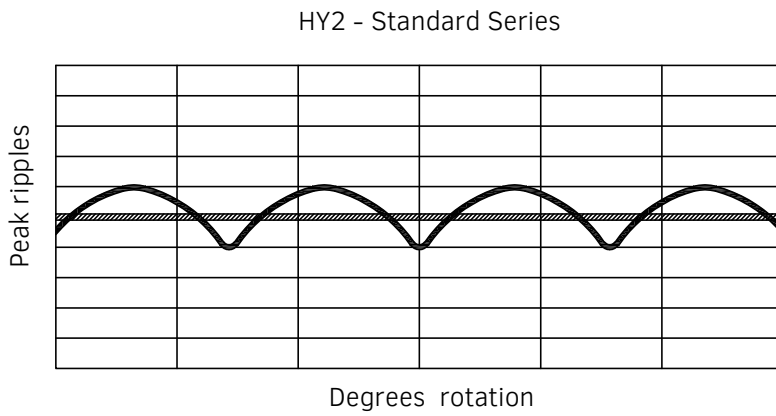
HYDRECO
Made in Italy

| | | |
|-----|------------|---|
| P/N | H200SP004C |  |
| P | C11-E20T2 | |
| S/N | C21 1544 | |

➔

- H200SP004C = Pump / Motor part number
- P or M = Pump or Motor
- PUMP C11-E20T2 = Abbreviate model code - Eg. pump 11.2 cc - European Standard Clockwise
- C21 1544 = Serial number - Eg. C(month) - 21 (year) - 1544(Id. number)
- Arrow = Direction of rotation
- QR Code = Complete model code

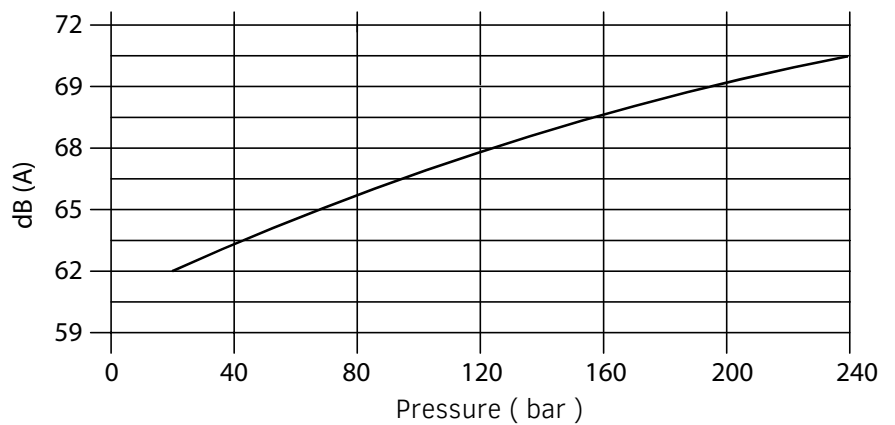
The HY2-LN Series thanks to gears with inclined teeth offer a reduction of pulsations:



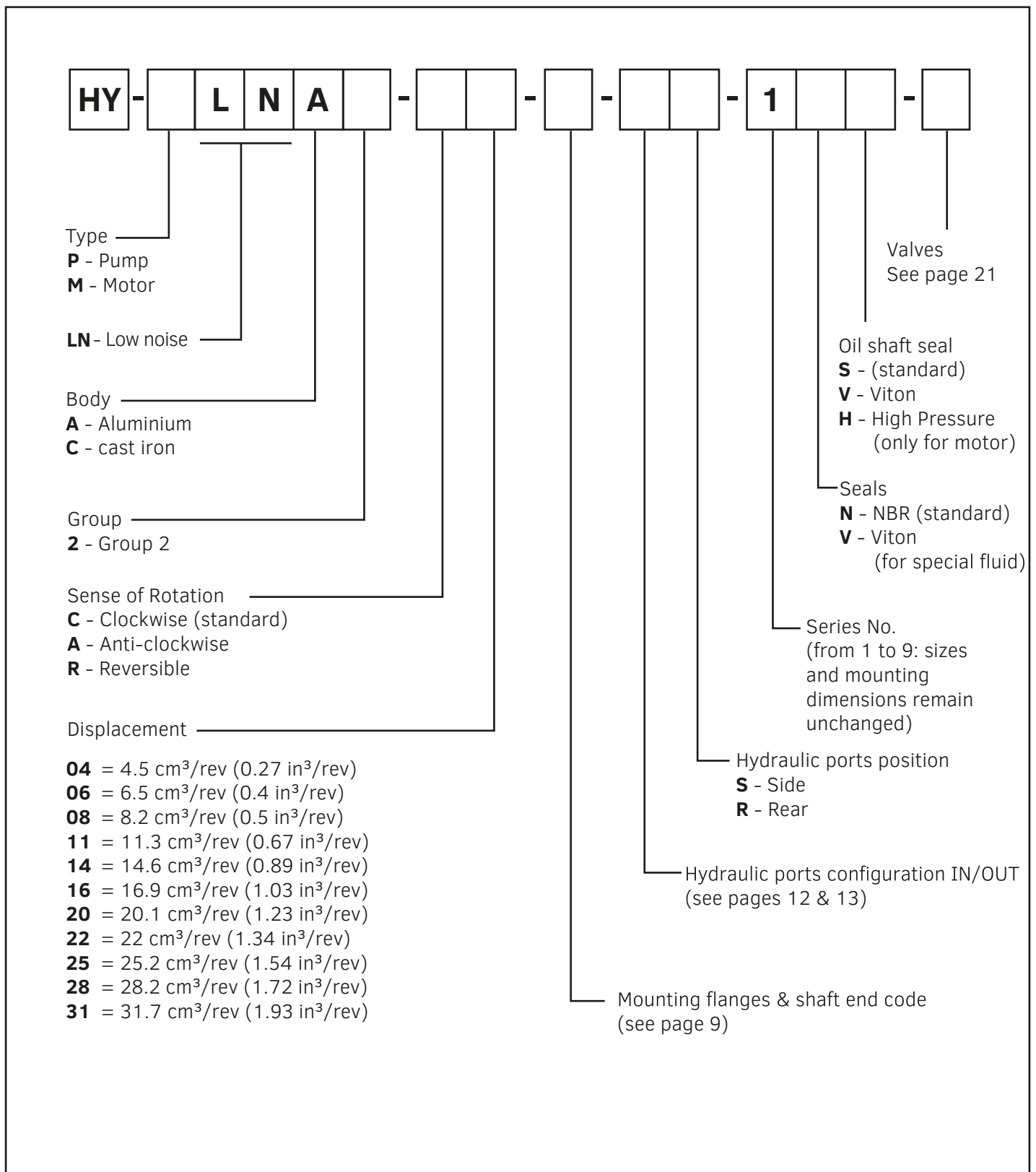
Also the HY2-LN gear pumps offer a noise level reduction from 2 to 8 dB(A), compared with the standard gear pumps.

Test:

- Pump displacement 14.6 cc
0.89 (in³/rev)
- Rotation speed 1800 r.p.m.



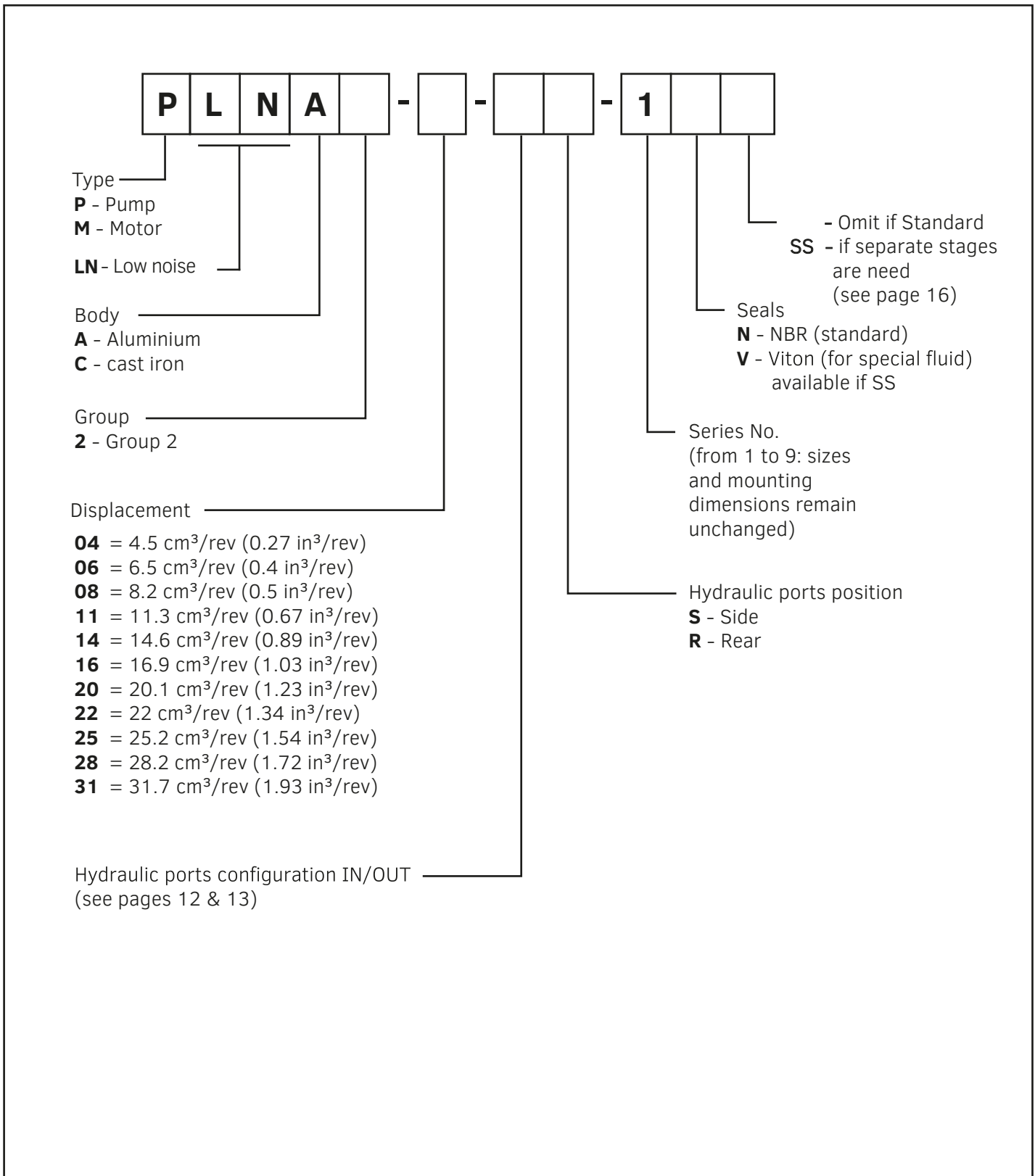
ORDERING CODE IDENTIFICATION FOR SINGLE PUMPS



Example

HY-PLNA2-C08-E20T2-FE2/2S-1NS

ORDERING CODE IDENTIFICATION FOR MULTIPLE PUMPS



Example:

TANDEM PUMP: HY-PLNA2-C08-E20T2-FE2/2S-1NS + LNA2-06-FE2/2S-1N

TRIPLE PUMP: HY-PLNA2-C08-E20T2-FE2/2S-1NS + LNA2-06-FE2/2S-1N + LNA2-06-FE2/2S-1N

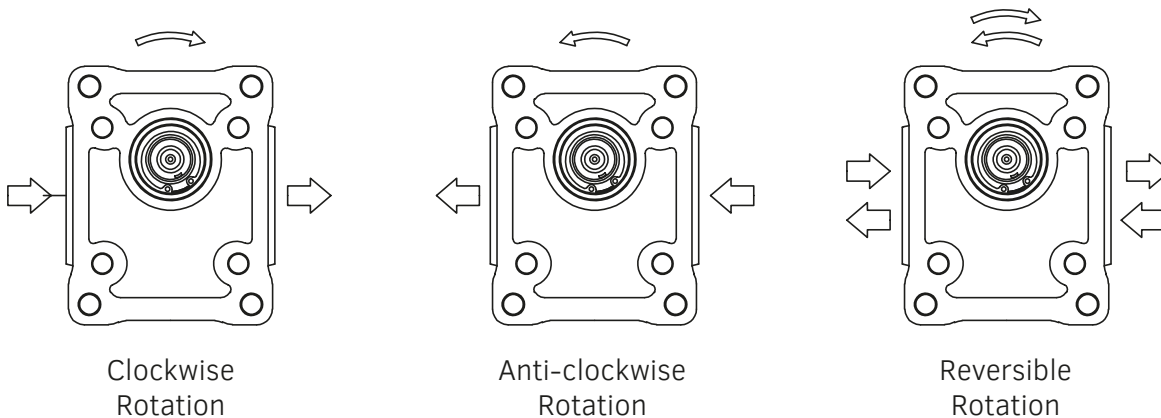
| GROUP | SIZE | DISPLACEMENT cm ³ /rev (in ³ /rev) | MAX PRESSURE bar (psi) | | | SPEED rpm | |
|--------|-------------|---|---------------------------|------------|------------|--------------|------|
| | | | P1 | P2 | P3 | min | max |
| HY2-LN | 04 | 4.5 (0.27) | 240 (3480) | 270 (3910) | 290 (4200) | 600 | 4000 |
| | 06 | 6.5 (0.4) | 240 (3480) | 270 (3910) | 290 (4200) | 600 | 4000 |
| | 08 | 8.2 (0.5) | 240 (3480) | 270 (3910) | 290 (4200) | 600 | 4000 |
| | 11 | 11.3 (0.67) | 240 (3480) | 270 (3910) | 290 (4200) | 600 | 4000 |
| | 14 | 14.6 (0.89) | 240 (3480) | 270 (3910) | 290 (4200) | 500 | 3500 |
| | 16 | 16.9 (1.03) | 240 (3480) | 270 (3910) | 290 (4200) | 500 | 3200 |
| | 20 | 20.1 (1.23) | 210 (3040) | 240 (3480) | 260 (3770) | 500 | 3000 |
| | 22 | 22 (1.34) | 200 (2900) | 230 (3330) | 250 (3620) | 500 | 2700 |
| | 25 | 25.2 (1.54) | 180 (2610) | 210 (3040) | 230 (3330) | 500 | 2500 |
| | 28 | 28 (1.72) | 160 (2320) | 190 (2750) | 210 (3040) | 500 | 2200 |
| 31 | 31.7 (1.93) | 150 (2170) | 180 (2610) | 200 (2900) | 500 | 2000 | |

The data in the table refer to unidirectional pumps and motors.
The maximum pressures of reversible pumps and motors are 15% lower than unidirectional ones.

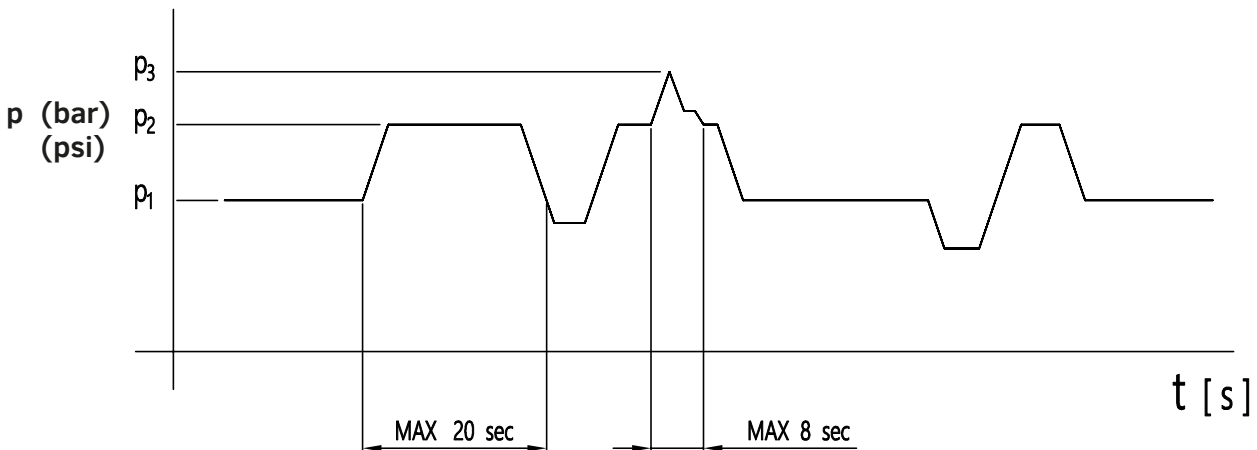
For different working conditions please contact Hydreco technical support.

GENERAL CHARACTERISTICS

ROTATION DIRECTION



DEFINITION OF PRESSURES



- p₁** Max continuous pressure
- p₂** Max intermittent pressure
- p₃** Max peak pressure

GENERAL CHARACTERISTICS

It is essential that pumps are installed so that they can always fill with fluid. 'HY' Series pumps inlet porting is designed to facilitate full volume fill but the following machine design recommendations should be followed.

| | |
|--|--|
| Direction of rotation (Viewed from shaft end) | Clockwise (C) – Anticlockwise (A) – Reversible (R) |
| Range inlet pressure – pump | 0.7 ÷ 3 bar (10 ÷ 43 psi) |
| Max back pressure on the unidirectional motors and reversible with internal drainage | P ₁ (continue) max 5 bar (72 psi) P ₂ (for 20 sec) max 8 bar (115 psi) P ₃ (for 5 sec) max 15 bar (215 psi) |
| Reversible Motor Max pressure in drain | 5 bar |
| Temperature fluid (MIN, MAX, PEAK) °C | -25, 80, 100 NBR -25, 110, 125 VITON |
| Range of viscosity | From 10 to 100 mm ² /s (cSt) IDEAL Up to 750 mm ² /s (cSt) RECOMMENDED Up to 1000 mm ² /s (cSt) START |
| Fluid type | Mineral oil |

RECOMMENDED FILTRATION

| | | | |
|-----------------------------------|-------------------------|--|-------------------------|
| Working pressure bar (psi) | $\Delta p < 140$ (2030) | 140 (2030) < $\Delta p < 210$ (3040) | $\Delta p > 210$ (3040) |
| Class contamination NAS 1638 | 10 | 9 | 8 |
| Class contamination ISO 4406:1999 | 21/19/16 | 20/18/15 | 19/17/14 |

- Q = flow rate (L/min)
- V = displacement (cm³/rev)
- n = speed (min⁻¹)
- M = torque (Nm)
- P = power (kW)
- Δp = pressure (bar)

| | PUMPS | MOTORS |
|---|--------------|---------------|
| PERFORMANCE | | |
| η_v = volumetric efficiency | ≈ 0.96 | ≈ 0.95 |
| η_{hm} = hydro-mechanical efficiency | ≈ 0.88 | ≈ 0.85 |
| η_t = total efficiency | ≈ 0.84 | ≈ 0.81 |

DETERMINATION OF A PUMP

$$Q_{\text{theor}} = \frac{V \times n}{1000} \text{ (l/min)} \quad Q_{\text{real}} = Q_{\text{theor}} \times \eta_v$$

$$M_{\text{real}} = \frac{M_{\text{theor}}}{\eta_{\text{hm}}} \text{ (Nm)} \quad M_{\text{theor}} = \frac{\Delta p \times V}{62.8} \text{ (Nm)}$$

$$P_{\text{OUT}} = \frac{\Delta p \times Q}{600} \text{ (kW)} \quad P_{\text{IN}} = \frac{P_{\text{OUT}}}{\eta_t}$$

DETERMINATION OF A MOTOR

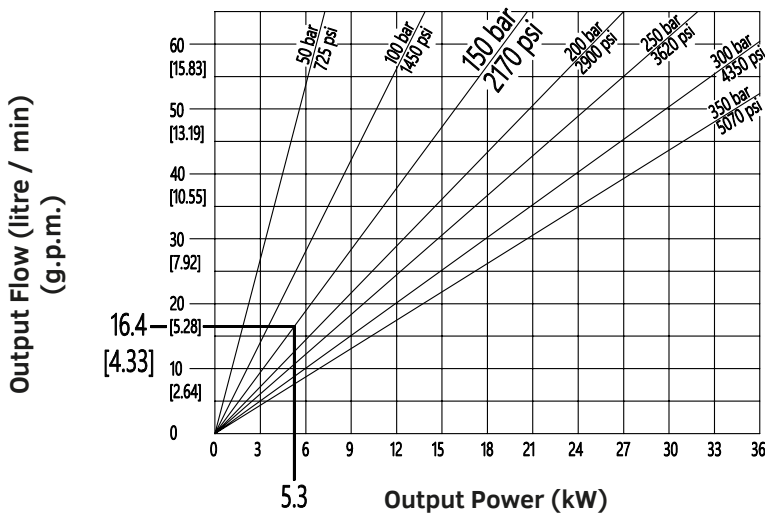
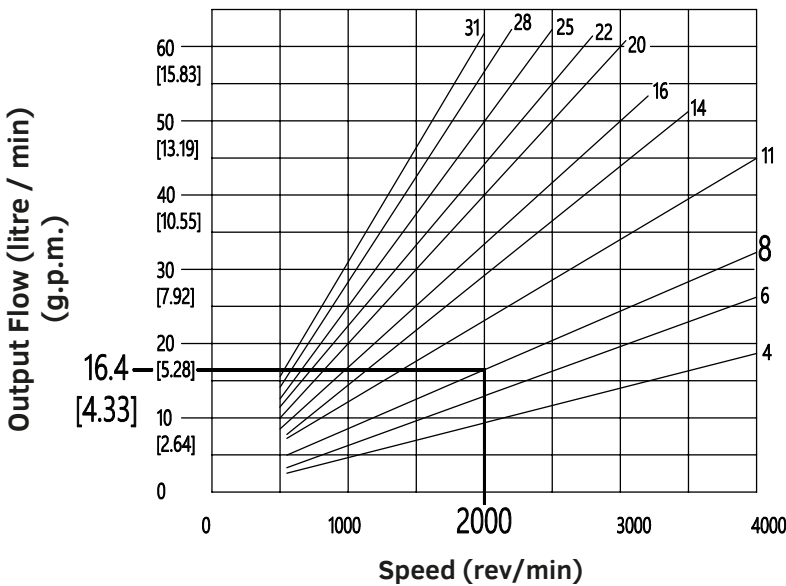
$$Q_{\text{theor}} = \frac{V \times n}{1000} \text{ (l/min)} \quad Q_{\text{real}} = \frac{Q_{\text{theor}}}{\eta_v}$$

$$M_{\text{theor}} = \frac{\Delta p \times V}{62.8} \text{ (Nm)} \quad M_{\text{real}} = M_{\text{theor}} \times \eta_{\text{hm}}$$

$$P_{\text{OUT}} = \frac{\Delta p \times Q}{600} \text{ (kW)} \quad P_{\text{IN}} = P_{\text{OUT}} \times \eta_t$$

PUMP SELECTION

Curves at 40°C - fluid viscosity 46 mm²/sec



Example

Working conditions:
 Pump 8.2cc
 Speed 2000 r.p.m.
 Pressure: 150 bar [2170 psi]
 Motor: 5.3 kW

OUTPUT FLOWS are theoretical. Generally volumetric efficiencies are in excess of 95%. Please contact your Hydreco representative for specific working conditions.

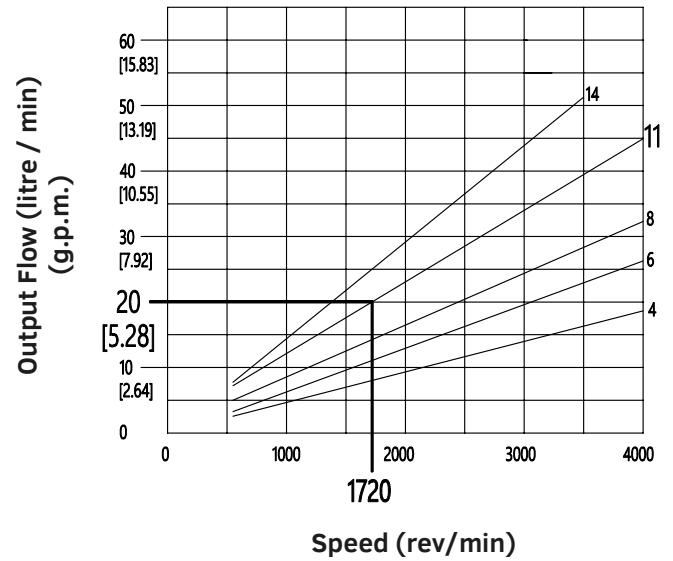
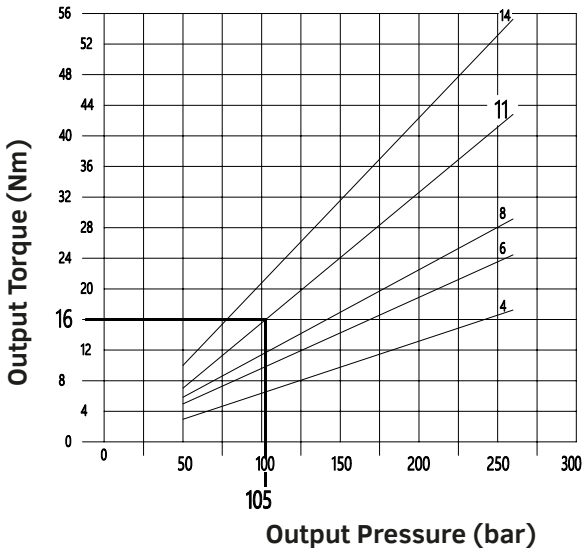
INPUT POWERS are theoretical taking into account average efficiencies.

NOTE:

Diagrams provide approximate selection data

MOTOR SELECTION

Curves at 40°C – fluid viscosity 46 mm²/sec – 2000r.p.m.



NOTE:

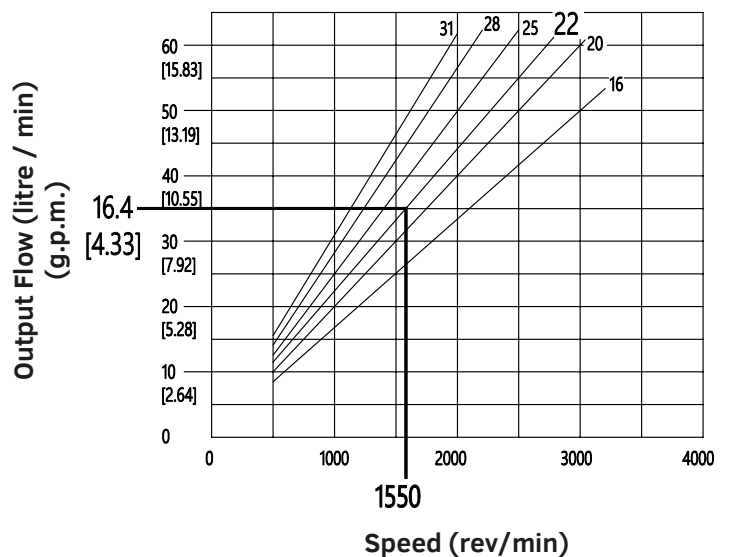
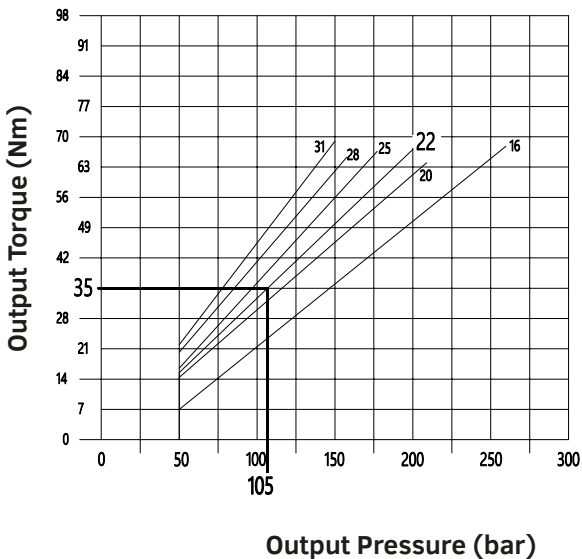
Diagrams provide approximate selection data

Example

Working conditions:
Torque needed: 16 Nm
Available flow 20 litre/min
Necessary motor: 8 (8.2cc)
Pressure working: 105 bar
Speed: 1720 rev/min

MOTOR SELECTION

Curves at 40°C – fluid viscosity 46 mm²/sec – 1500r.p.m.



NOTE:

Diagrams provide approximate selection data

Example

Working conditions:
Torque needed: 35 Nm
Available flow 35 litre/min
Necessary motor: 22 (22cc)
Pressure working: 105 bar
Speed: 1550 rev/min

| EUROPEAN standard CODE | FLANGE | SHAFT | AVAILABLE DISPLACEMENT |
|------------------------|-----------------------------------|----------------------------|------------------------|
| E20T2 | E20 = European flange pilot Ø36.5 | T2 = Tapered shaft 1:8 M12 | All the displacements |

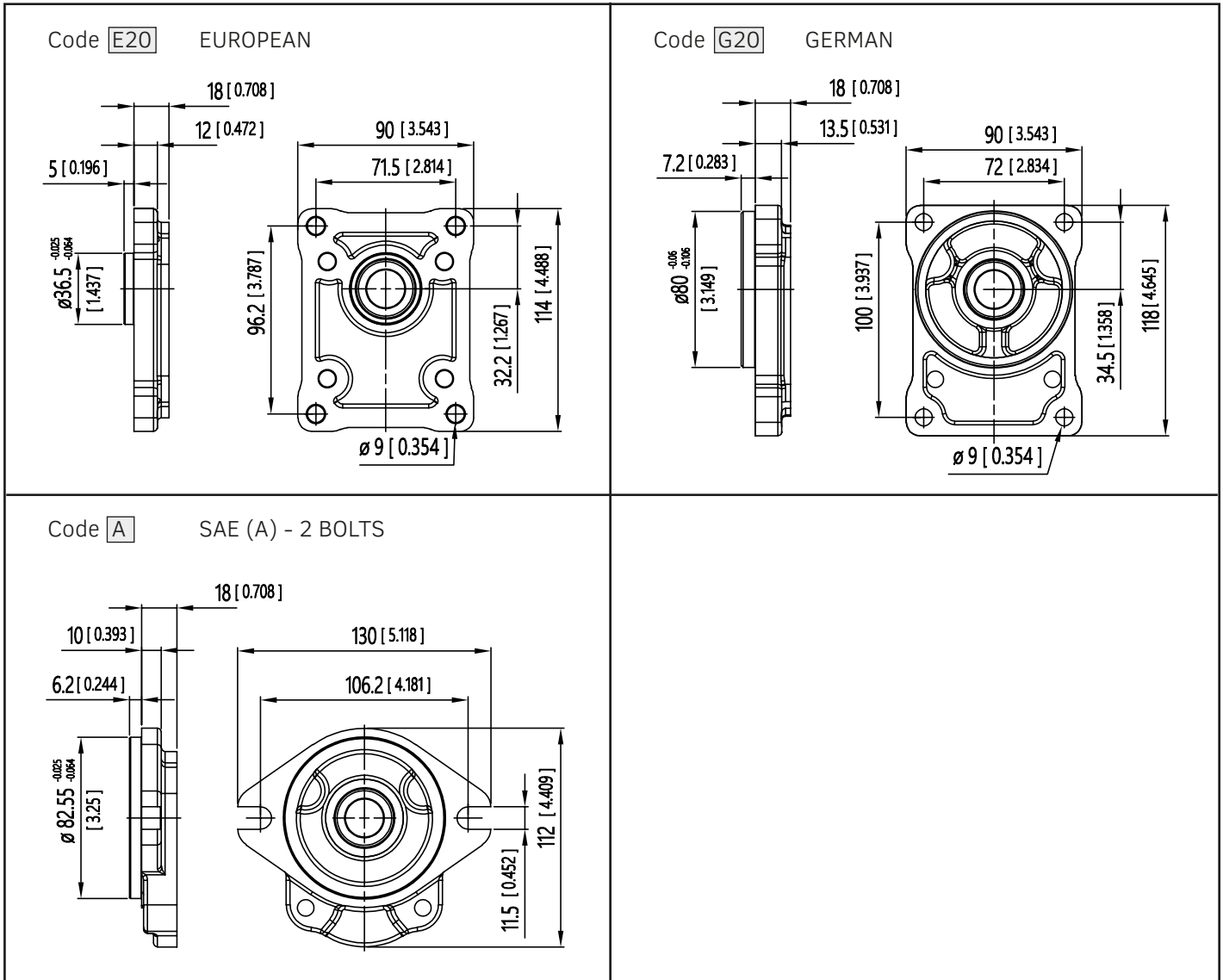
| GERMAN standard CODE | FLANGE | SHAFT | AVAILABLE DISPLACEMENT* |
|----------------------|--------------------------------|----------------------------|-------------------------|
| G20T6 | G20 = German flange pilot Ø 80 | T6 = Tapered shaft 1:5 M12 | 14 and 16 cc |

* For other configurations than those indicated, please contact Hydreco technical support. Other displacements can be evaluated on request.

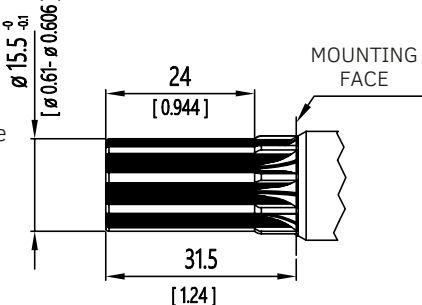
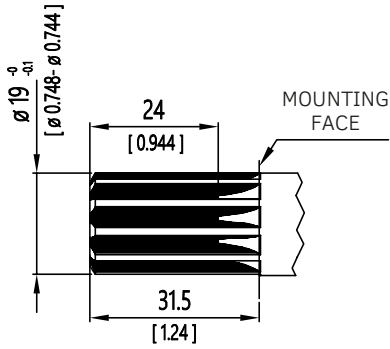
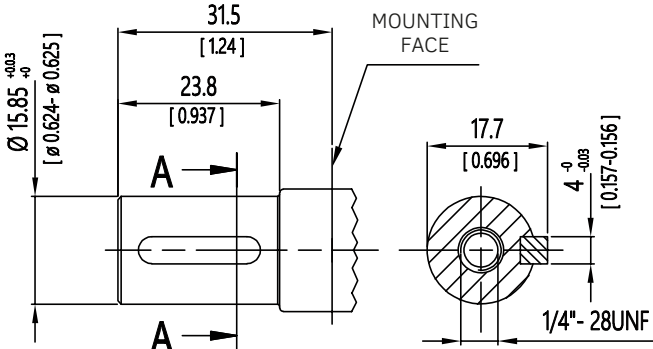
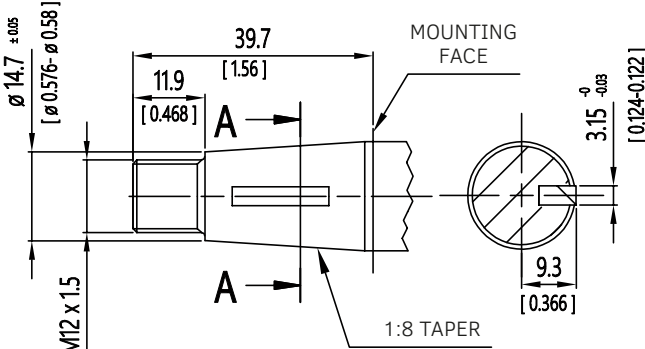
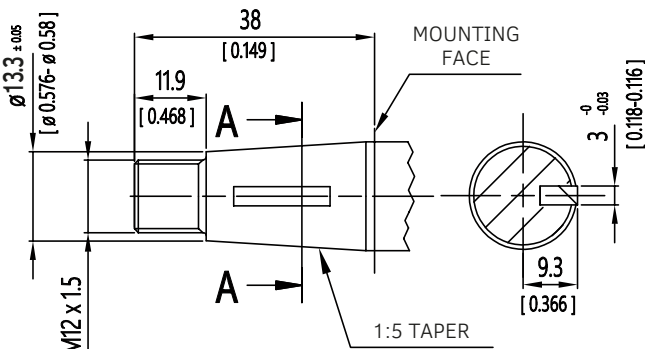
| AMERICAN standard CODES | FLANGE | SHAFT | AVAILABLE DISPLACEMENT* |
|-------------------------|----------------------|-------------------------------|-------------------------|
| A09T | A = SAE A flange Ø82 | 09T = Splined shaft 9T 16/32 | 4.5 to 28 cc |
| A11T | A = SAE A flange Ø82 | 11T = Splined shaft 11T 16/32 | 16 - 20 - 25 - 28 |
| A058P | A = SAE A flange Ø82 | 058P = Parallel shaft Ø15.85 | 4.5 to 28 cc |

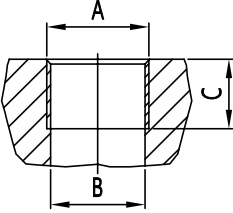
* For other configurations than those indicated, please contact Hydreco technical support. Other displacements can be evaluated on request.

FLANGES OPTIONS

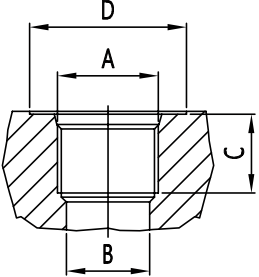


SHAFT OPTIONS

| | |
|--|--|
| <p>Code [09T] SAE (A) 5/8" spline</p> <p>Involute Spline 9 teeth – 16/32 DP Flat root, side fit 30 deg pressure angle</p>  <p>Max Torque = 100 Nm (885 lbf in)</p> | <p>Code [11T] SAE (A) 3/4" spline</p> <p>Involute Spline 11 teeth – 16/32 DP Flat root, side fit 30 deg pressure angle</p>  <p>Max Torque = 170 Nm (1505 lbf in)</p> |
| <p>Code [058P] SAE (A) 5/8" parallel</p>  <p>Max Torque = 70 Nm (620 lbf in)</p> | <p>Code [T2] European Tapered 1:8</p>  <p>Max Torque = 140 Nm (1240 lbf in)</p> |
| <p>Code [T6] German Tapered 1:5</p>  <p>Max Torque = 140 Nm (1240 lbf in)</p> | |

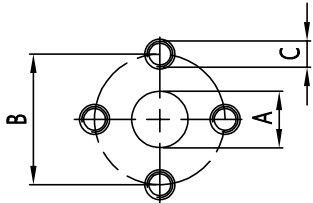
| BSPP THREADED PORTS (B) Compliant with ISO 228 | Ordering Code | Dimension mm (inches) | | | Tightening Torque Nm [lbf in] | |
|---|---------------|-----------------------|------------|------------|-------------------------------|---------------|
| | | A | B | C | Low Pressure | High Pressure |
|  | 2 | 1/2" | 19 (0.748) | 14 (0.551) | 20 [180] | 50 [440] |
| | 3 | 3/4" | 24 (0.944) | 18 (0.708) | 30 [265] | 80 [710] |
| | 4 | 1" | 30 (1.181) | 22 (0.866) | 50 [440] | 120 [1060] |

| STANDARD PORT CONFIGURATION | | | | |
|-----------------------------|---------------|---------------|----------|----------|
| CODE | SUCTION | PRESSURE | POSITION | SIZE |
| B2/2S | 2 = 1/2" BSPP | 2 = 1/2" BSPP | S = SIDE | 4 to 11 |
| B3/2S | 3 = 3/4" BSPP | 2 = 1/2" BSPP | S = SIDE | 14 to 31 |
| B2/2R | 2 = 1/2" BSPP | 2 = 1/2" BSPP | R = REAR | 4 to 11 |
| B3/2R | 3 = 3/4" BSPP | 2 = 1/2" BSPP | R = REAR | 14 to 31 |

| SAE THREADED PORTS (U) Compliant with SAE J514 | Ordering Code | Dimensions mm (inches) | | | | Tightening Torque Nm [lbf in] | |
|---|---------------|------------------------|------------|------------|------------|-------------------------------|---------------|
| | | A | B | C | D | Low Pressure | High Pressure |
|  | 25 | 7/8" - 14 UNF | 20 (0.787) | 17 (0.669) | 35 (1.377) | 30 [265] | 70 [620] |
| | 3 | 1 1/16" - 12 UNF | 24 (0.944) | 17 (0.669) | 42 (1.653) | 40 [355] | 120 [1060] |

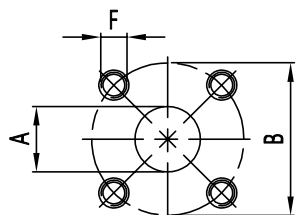
| STANDARD PORTS CONFIGURATION | | | | |
|------------------------------|--------------------|------------------|----------|----------|
| CODE | SUCTION | PRESSURE | POSITION | SIZE |
| U25/25S | 25 = 7/8" 14 UNF | 25 = 7/8" 14 UNF | S = SIDE | 4 to 11 |
| U3/25S | 3 = 1 1/16" 12 UNF | 25 = 7/8" 14 UNF | S = SIDE | 14 to 31 |
| U25/25R | 25 = 7/8" 14 UNF | 25 = 7/8" 14 UNF | R = REAR | 4 to 11 |
| U3/25R | 3 = 1 1/16" 12 UNF | 25 = 7/8" 14 UNF | R = REAR | 14 to 31 |

INLET PORTS = For multiple pumps with single inlet please contact Hydreco technical support

| EUROPEAN FLANGED PORTS (FE) | Ordering Code | Dimensions mm (inches) | | | Tightening Torque Nm [lbf in] | |
|---|---------------|------------------------|------------|----|-------------------------------|---------------|
| | | A | B | C | Low Pressure | High Pressure |
|  | 2 | 13 (0.511) | 30 (1.181) | M6 | 8 [70] | 8 [70] |
| | 3 | 20 (0.787) | 40 (1.574) | M8 | 15 [130] | 15 [130] |

| STANDARD PORTS CONFIGURATION | | | | |
|------------------------------|------------|------------|-------------|----------|
| CODE | SUCTION | PRESSURE | POSITION | SIZE |
| FE2/2S | 2 = Ø13 mm | 2 = Ø13 mm | SIDE (only) | 4 to 8 |
| FE3/2S | 3 = Ø20 mm | 2 = Ø13 mm | SIDE (only) | 11 to 31 |

NOTE: For pump HYC2 type 11 PORTS SUCTION AND PRESSURE CODE FE2/2S

| GERMAN FLANGED PORTS (FG) | Ordering Code | Dimensions mm (inches) | | | Tightening Torque Nm [lbf in] | |
|---|---------------|------------------------|------------|----|-------------------------------|---------------|
| | | A | B | C | Low Pressure | High Pressure |
|  | 25 | 15 (0.59) | 35 (1.377) | M6 | 8 [70] | 8 [70] |
| | 3 | 20 (0.787) | 40 (1.574) | M6 | 8 [70] | 8 [70] |

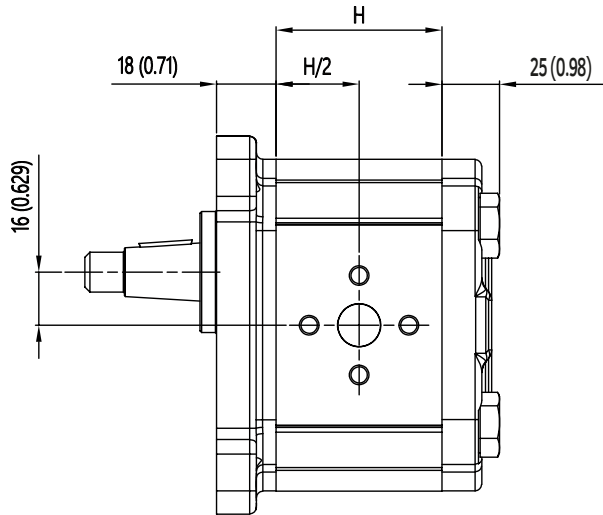
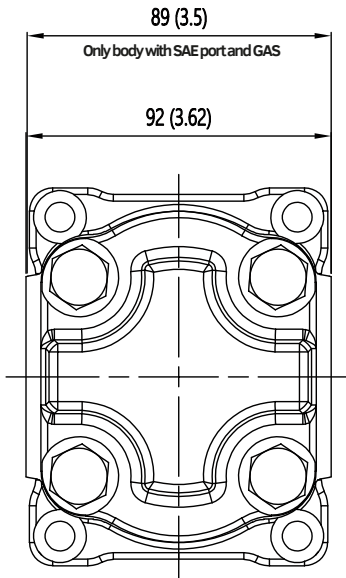
| STANDARD PORTS CONFIGURATION | | | | |
|------------------------------|------------|-------------|-------------|------|
| CODE | SUCTION | PRESSURE | POSITION | SIZE |
| FG3/25S | 3 = Ø20 mm | 25 = Ø15 mm | SIDE (only) | ALL |

INLET PORTS = For multiple pumps with single inlet please contact Hydreco technical support

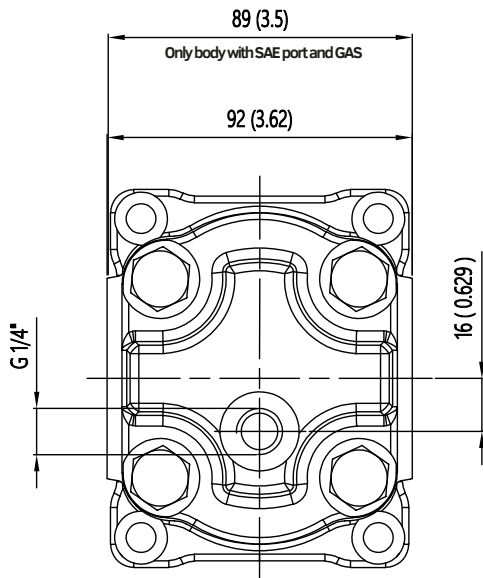
PORTS OPTIONS

| HY2-LN - STANDARD PORTS | | | | | | | | |
|-------------------------|-------------------------------|-----|------|-------|--------------------------|-----|------|-------|
| | PUMP/MOTOR UNI-DIRECTIONAL | | | | PUMP/MOTOR REVERSIBLE | | | |
| PORTS TYPE | B | FE | FG | U | B | FE | FG | U |
| Displacement | | | | | | | | |
| 04 | 2/2 | 2/2 | 3/25 | 25/25 | 2/2 | 2/2 | 3/25 | 25/25 |
| 06 | 2/2 | 2/2 | 3/25 | 25/25 | 2/2 | 2/2 | 3/25 | 25/25 |
| 08 | 2/2 | 2/2 | 3/25 | 25/25 | 2/2 | 2/2 | 3/25 | 25/25 |
| 11 | 3/2 | 3/2 | 3/25 | 25/25 | 3/3 | 3/3 | 3/25 | 25/25 |
| 14 | 3/2 | 3/2 | 3/25 | 3/25 | 3/3 | 3/3 | 3/25 | 3/25 |
| 16 | 3/2 | 3/2 | 3/25 | 3/25 | 3/3 | 3/3 | 3/25 | 3/25 |
| 20 | 3/2 | 3/2 | 3/25 | 3/25 | 3/3 | 3/3 | 3/25 | 3/25 |
| 22 | 3/2 | 3/2 | 3/25 | 3/25 | 3/3 | 3/3 | 3/25 | 3/25 |
| 25 | 3/2 | 3/2 | 3/25 | 3/25 | 3/3 | 3/3 | 3/25 | 3/25 |
| 28 | 3/2 | 3/2 | 3/25 | 3/25 | 3/3 | 3/3 | 3/25 | 3/25 |
| 31 | 3/2 | 3/2 | 3/25 | 3/25 | 3/3 | 3/3 | 3/25 | 3/25 |

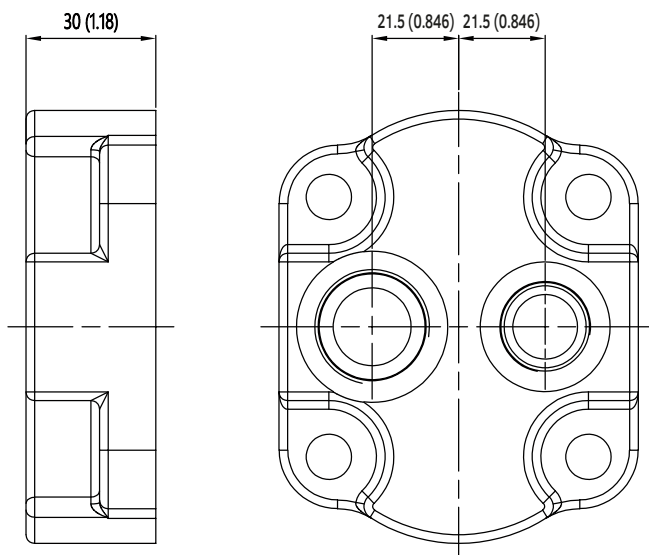
SINGLE PUMPS



UNIDIRECTIONAL COVER



REVERSIBLE COVER

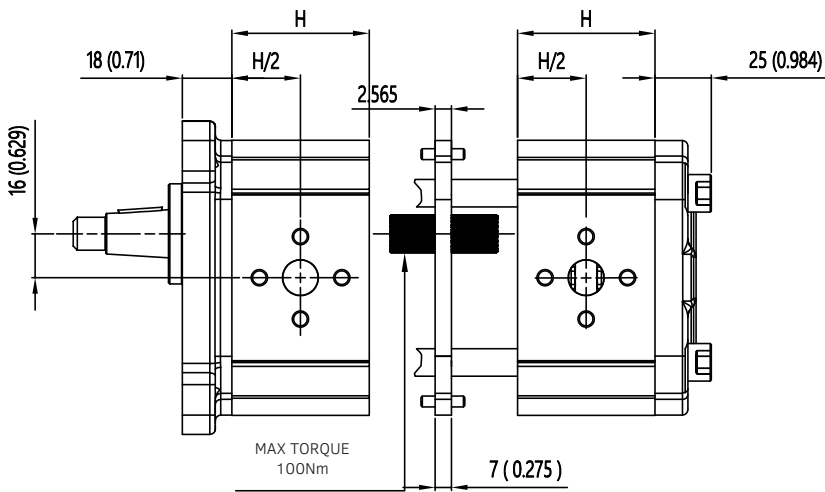
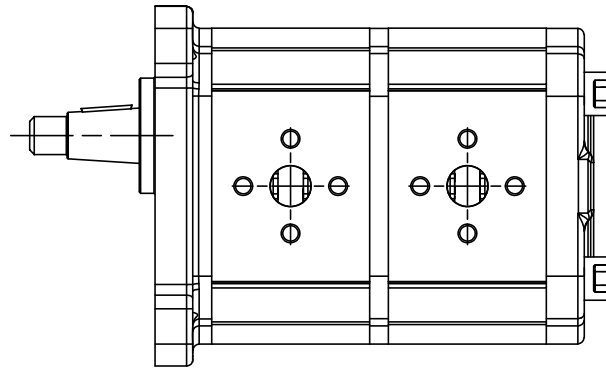


| GROUP | PUMP / MOTOR SIZE | H mm (inches) | WEIGHT (Kg) |
|--------|-------------------|---------------|-------------|
| HY2-LN | 04 | 48.6 (1.913) | 3.4 |
| | 06 | 51.5 (2.027) | 3.4 |
| | 08 | 54.0 (2.125) | 3.5 |
| | 11 | 58.4 (2.299) | 3.5 |
| | 14 | 63.2 (2.488) | 3.6 |
| | 16 | 66.6 (2.622) | 3.6 |
| | 20 | 71.3 (2.807) | 3.8 |
| | 22 | 82.0 (3.228) | 4.2 |
| | 25 | 86.6 (3.409) | 4.2 |
| | 28 | 91.0 (3.582) | 4.5 |
| | 31 | 96.1 (3.783) | 4.5 |

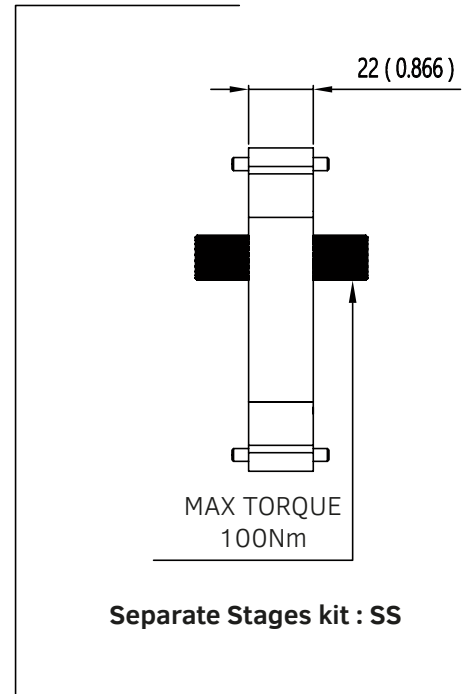
Indicative weights - European flange and 1:8 tapered shaft

Available rear ports: BSPP and SAE (see page 12)

DIMENSIONS (side view)



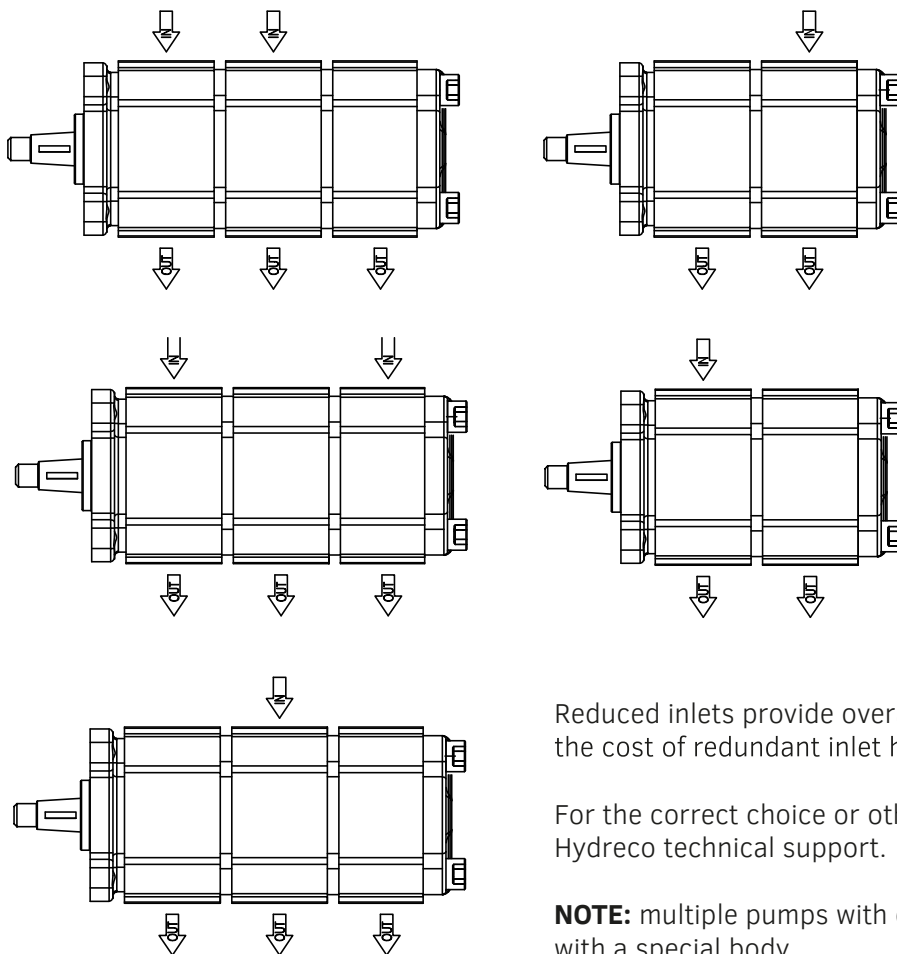
STANDARD configurations tandem pumps



Separate Stages kit : SS

| GROUP | PUMP SIZE | H mm (inches) | PUMP TYPE | H mm (inches) |
|--------|-----------|------------------|-----------|------------------|
| HY2-LN | 04 | 48.6 (1.913) | 20 | 71.3 (2.807) |
| | 06 | 51.5 (2.027) | 22 | 82.0 (3.228) |
| | 08 | 54.0 (2.125) | 25 | 86.6 (3.409) |
| | 11 | 58.4 (2.299) | 28 | 91.0 (3.582) |
| | 14 | 63.2 (2.488) | 31 | 96.1 (3.783) |
| | 16 | 66.6 (2.622) | | |

EXAMPLES WITH COMMON INLET (top view)



Reduced inlets provide overall systems savings by reducing the cost of redundant inlet hose and fittings.

For the correct choice or other combinations please contact Hydreco technical support.

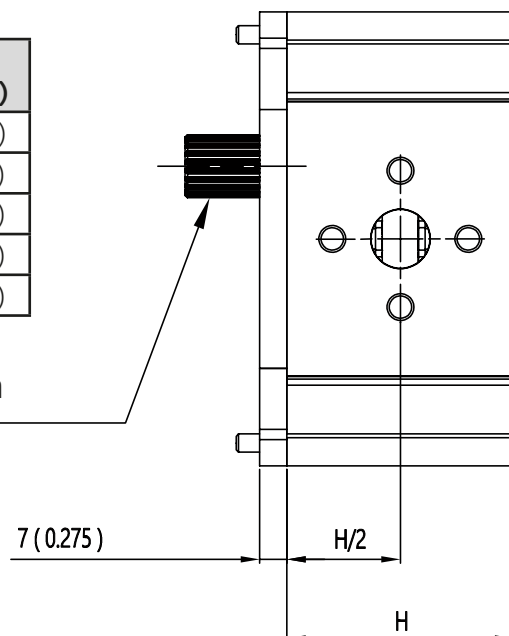
NOTE: multiple pumps with common inlet will be provided with a special body

DIMENSIONS (side view)

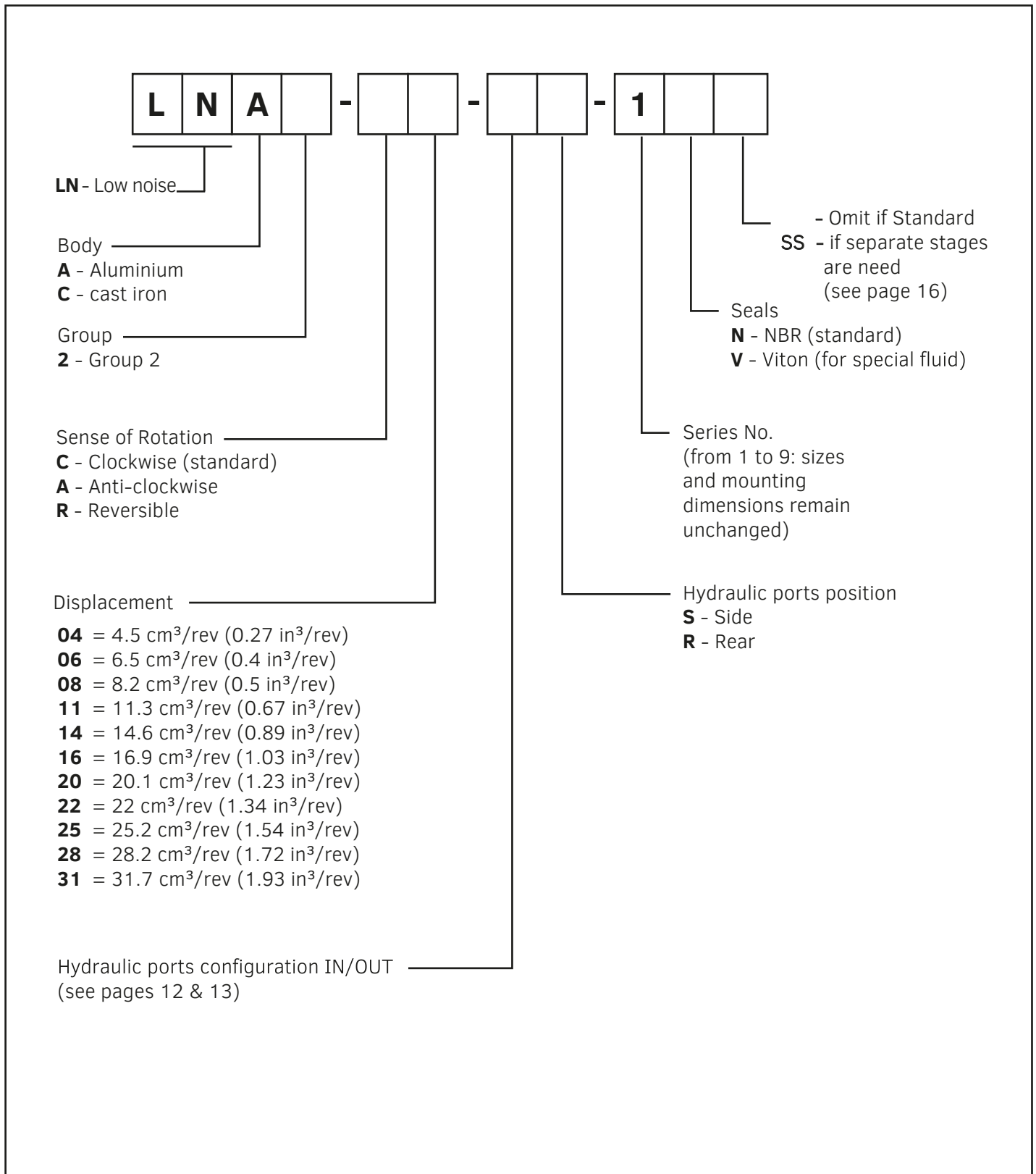
The HY2-LN intermediate pumps include the intermediate flange and coupling to easily assemble tandem or multiple pumps.

| GROUP | PUMP SIZE | H mm (inches) | PUMP SIZE | H mm (inches) |
|--------|-----------|------------------|-----------|------------------|
| HY2-LN | 04 | 48.6 (1.913) | 20 | 71.3 (2.807) |
| | 06 | 51.5 (2.027) | 22 | 82.0 (3.228) |
| | 08 | 54.0 (2.125) | 25 | 86.6 (3.409) |
| | 11 | 58.4 (2.299) | 28 | 91.0 (3.582) |
| | 14 | 63.2 (2.488) | 31 | 96.1 (3.783) |
| | 16 | 66.6 (2.622) | | |

MAX TORQUE 100Nm



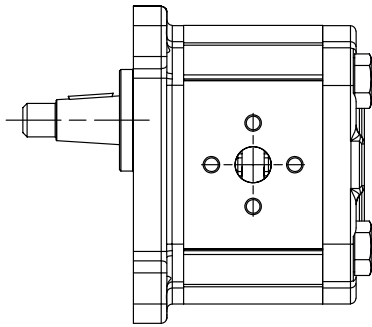
ORDERING CODE IDENTIFICATION FOR ISOLATED INTERMEDIATE PUMPS



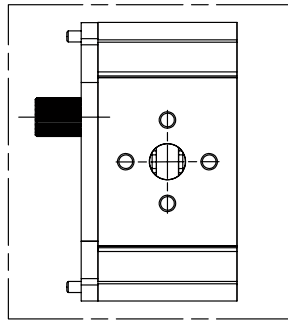
Example

LNA2-C06-FE2/2S-1N

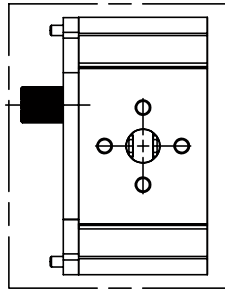
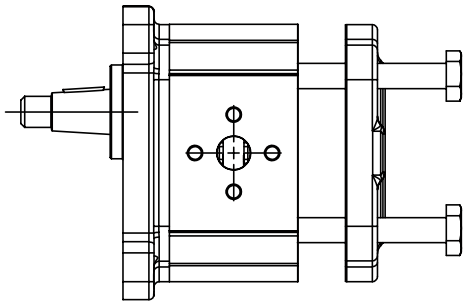
HOW TO MAKE TANDEM PUMPS USING AN INTERMEDIATE PUMP (side view)



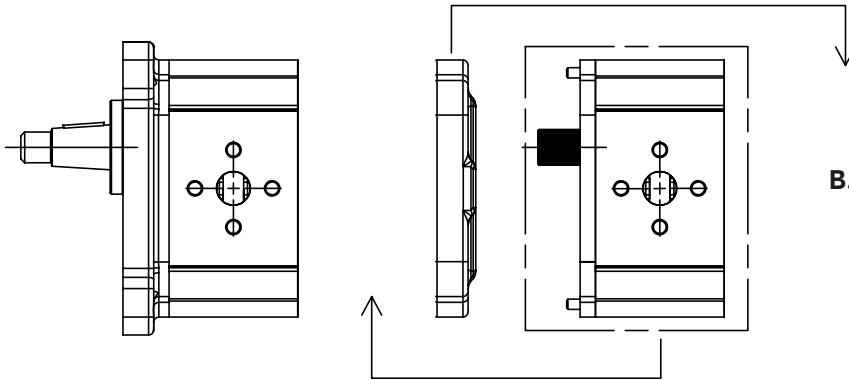
STANDARD PUMP



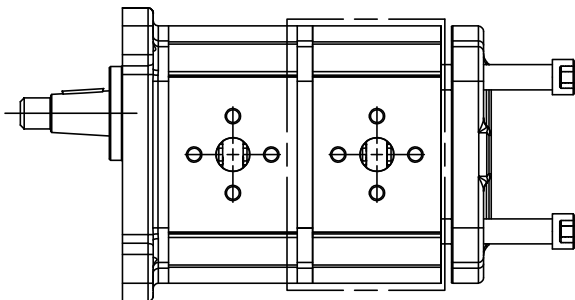
INTERMEDIATE PUMP



A. Loosen, and remove, the clamp screws and remove the cover.



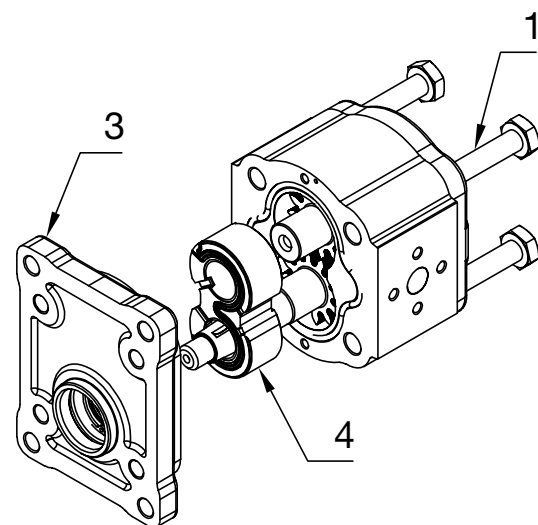
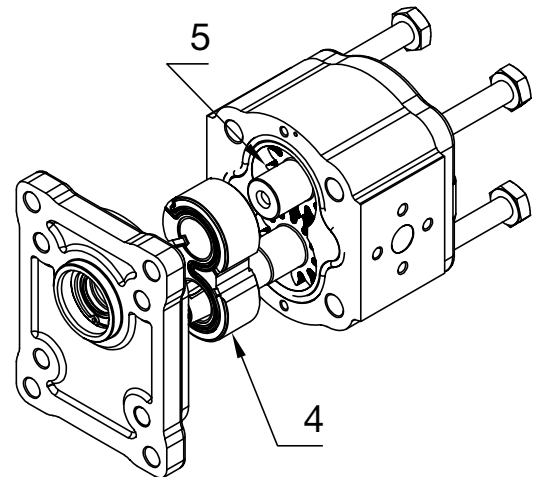
B. Connect the intermediate pump



C. Assembling the tandem pump.
Refit the clamp screws.
SCREWS TIGHTENING TORQUE = 60 ± 2 Nm
For length of closure screws = see page 15

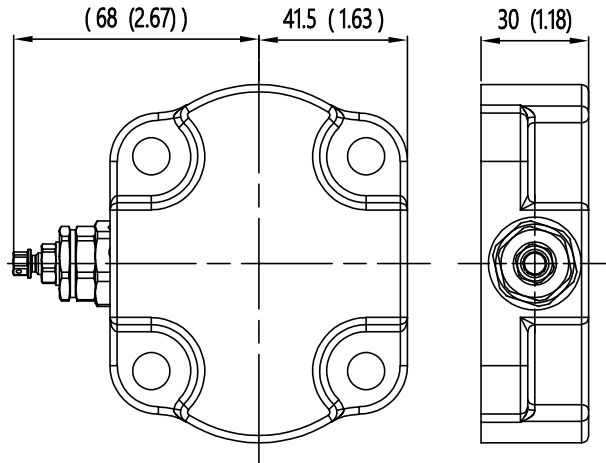
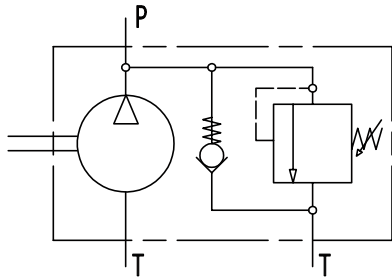
UNITS ROTATING CHANGING INSTRUCTIONS

- A. Clean the pump externally with care
- B. Coat the sharp edges of the drive shaft (2) with adhesive tape and smear a layer of clean grease on the shaft and extension to avoid damaging the lip of the shaft seal when removing the mounting flange
- C. Lay the pump on the working area in order to have the mounting flange turned upside.
- D. Loosen, and remove, the clamp screws (1).
- E. Remove the mounting flange (3), taking care to keep the flange as straight as possible during removal.
- F. Ensure that while removing the front mounting flange, the drive shaft and other components remain in position.
- G. Ease the drive gear (2) up to facilitate removal of bearings (4), taking care that the precision ground surfaces do not become damaged, and removed the drive gear
- H. Remove the driven gear (2) without overturning. The rear flange has not to be removed.
- I. Re-locate the driven gear in the position previously occupied by the drive gear (2).
- J. Re-locate the drive gear (2) in the position previously occupied by the driven gear (5).
- K. Re-locate the bushing (4) without rotating. Refit the front mounting flange (3) turned by 180°.
- L. Refit the clamp screws (1). SCREW TIGHTENING TORQUE = $60 \pm 2 \text{Nm}$
- M. Check that the pump rotates freely when the drive shaft (2) is turned by hand.
- N. If not a pressure plate seal may be pinched.
- O. The pump is ready for installation with the new direction of rotation.



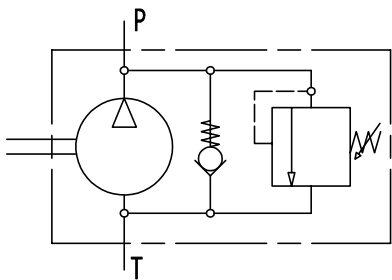
Relief Valve with External Drain
(adjustable setting)

REV



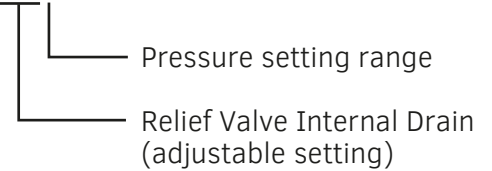
Relief Valve with Internal Drain
(adjustable setting)

RIV



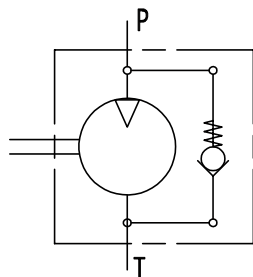
| Spring CODE | Pressure setting range bar (psi) |
|-------------|----------------------------------|
| N | 51 – 90 (740 – 1300) |
| B | 91 – 130 (1320 – 1880) |
| G | 131 – 205 (1900 – 2970) |

Ordering example (add at the end of the pump or motor code) : RIVB



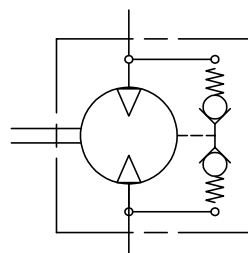
Anticavitation Valve

AV



Internal Drain

ID



Supported by a worldwide network



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| | | | |
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AMERICAS

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APAC

| | | | |
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